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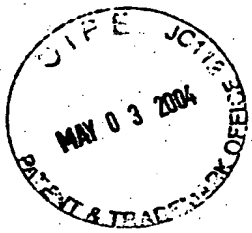
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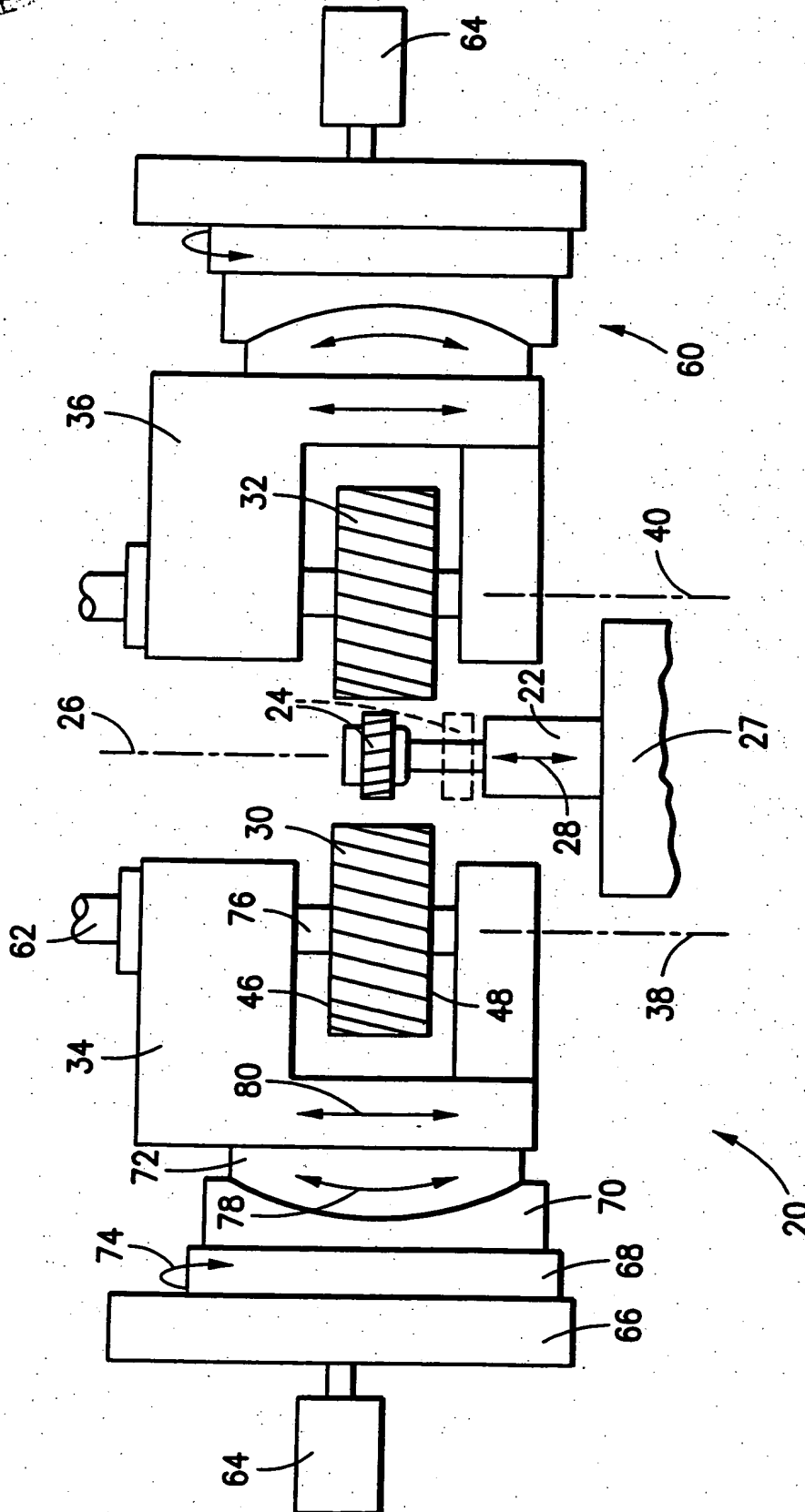
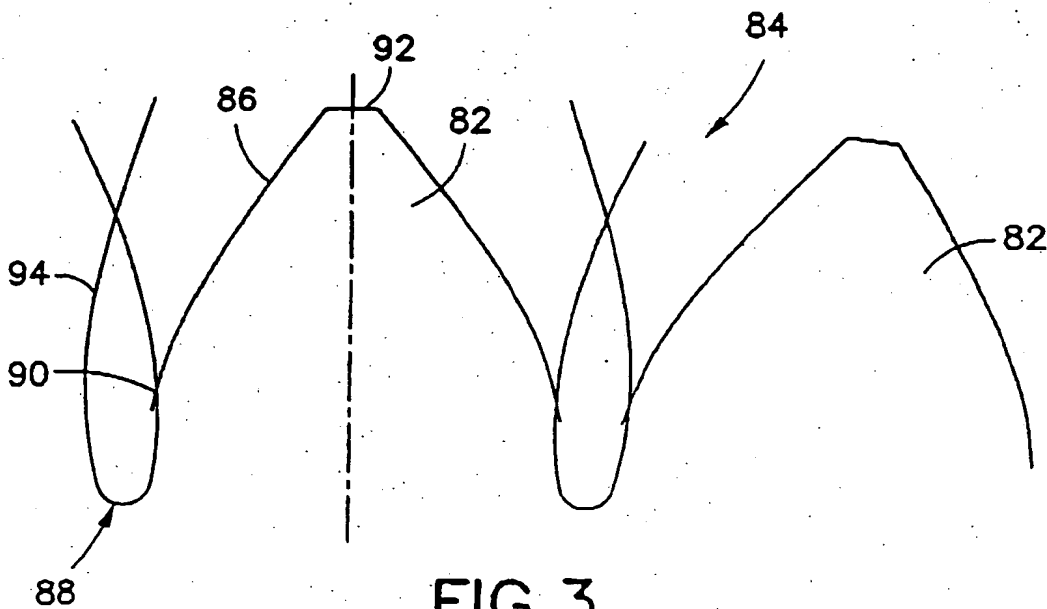
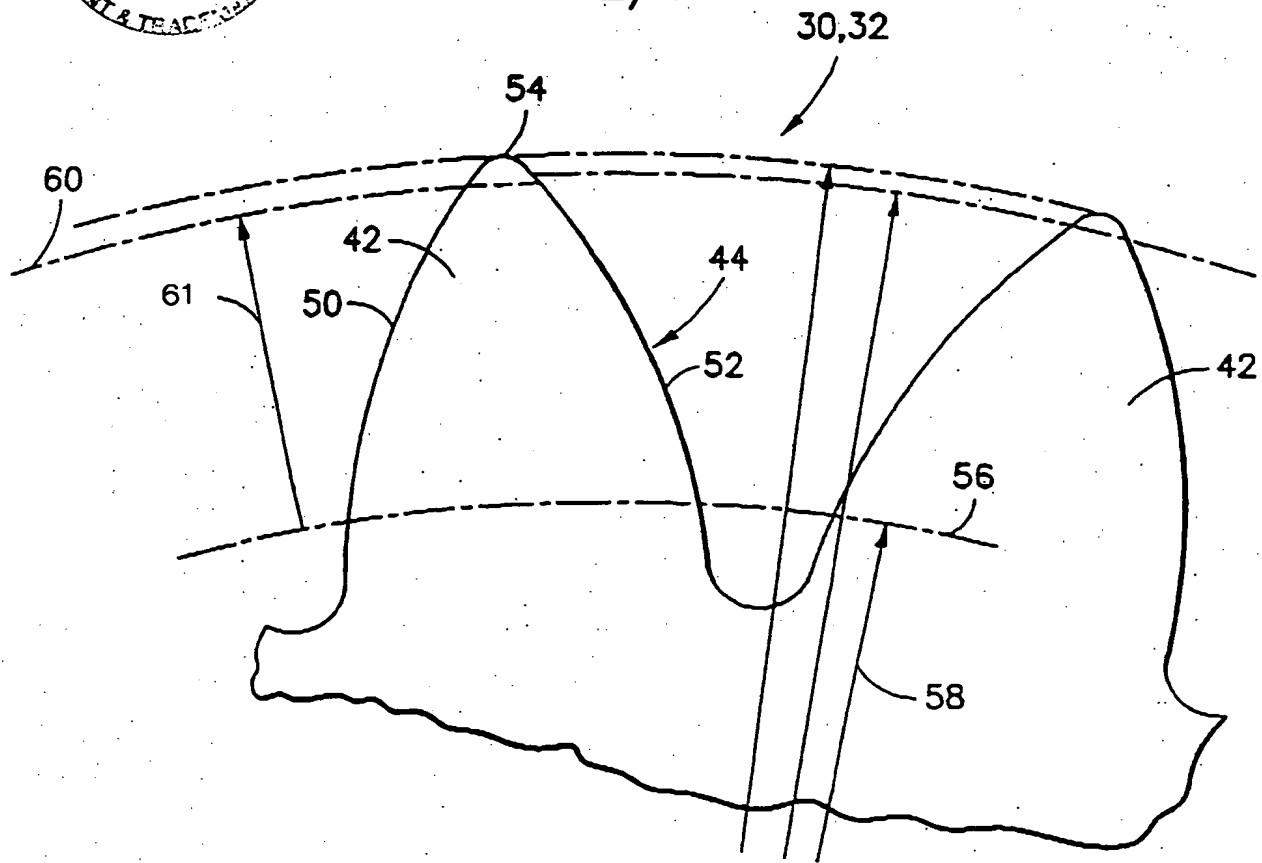
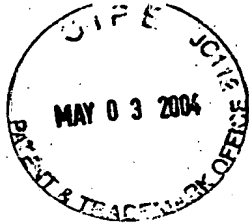


FIG. 1
PRIOR ART

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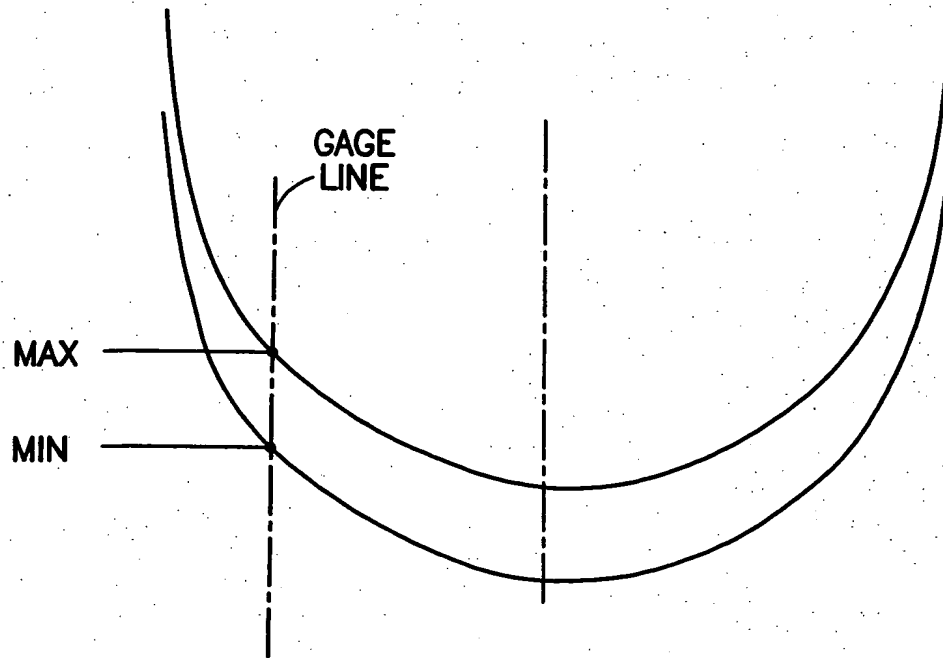


FIG. 4

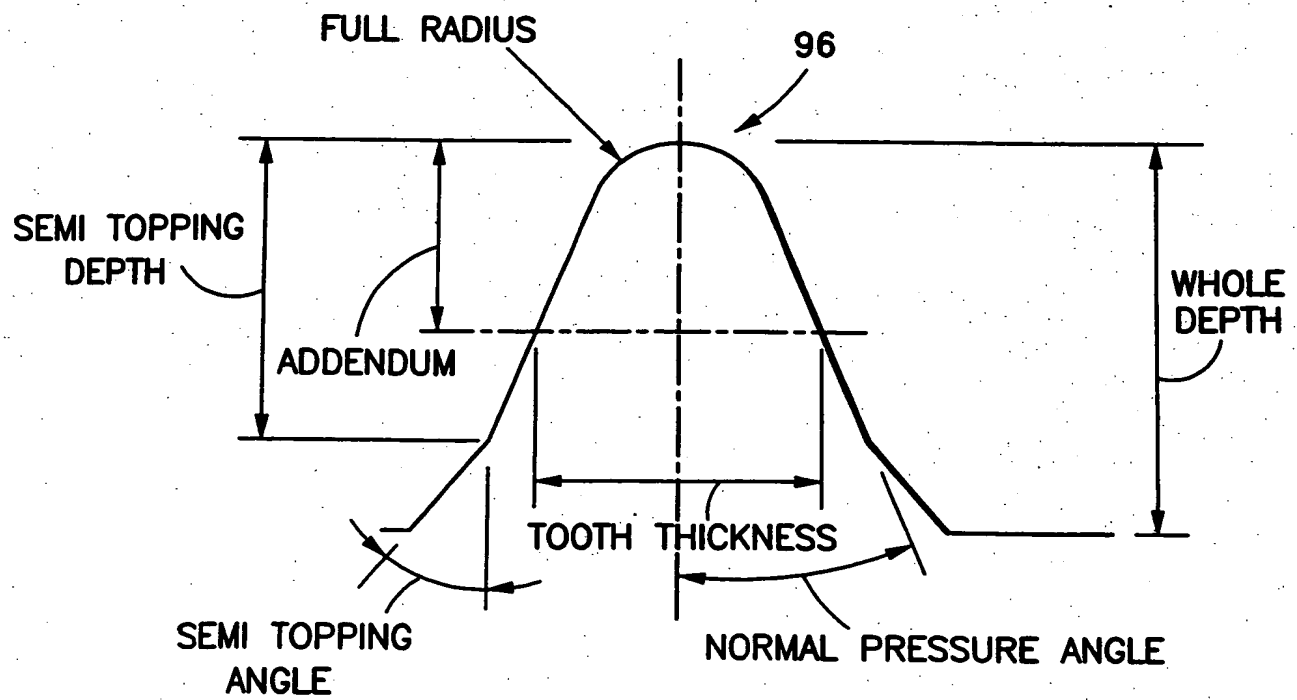
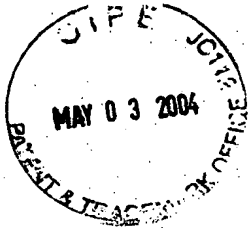


FIG. 5



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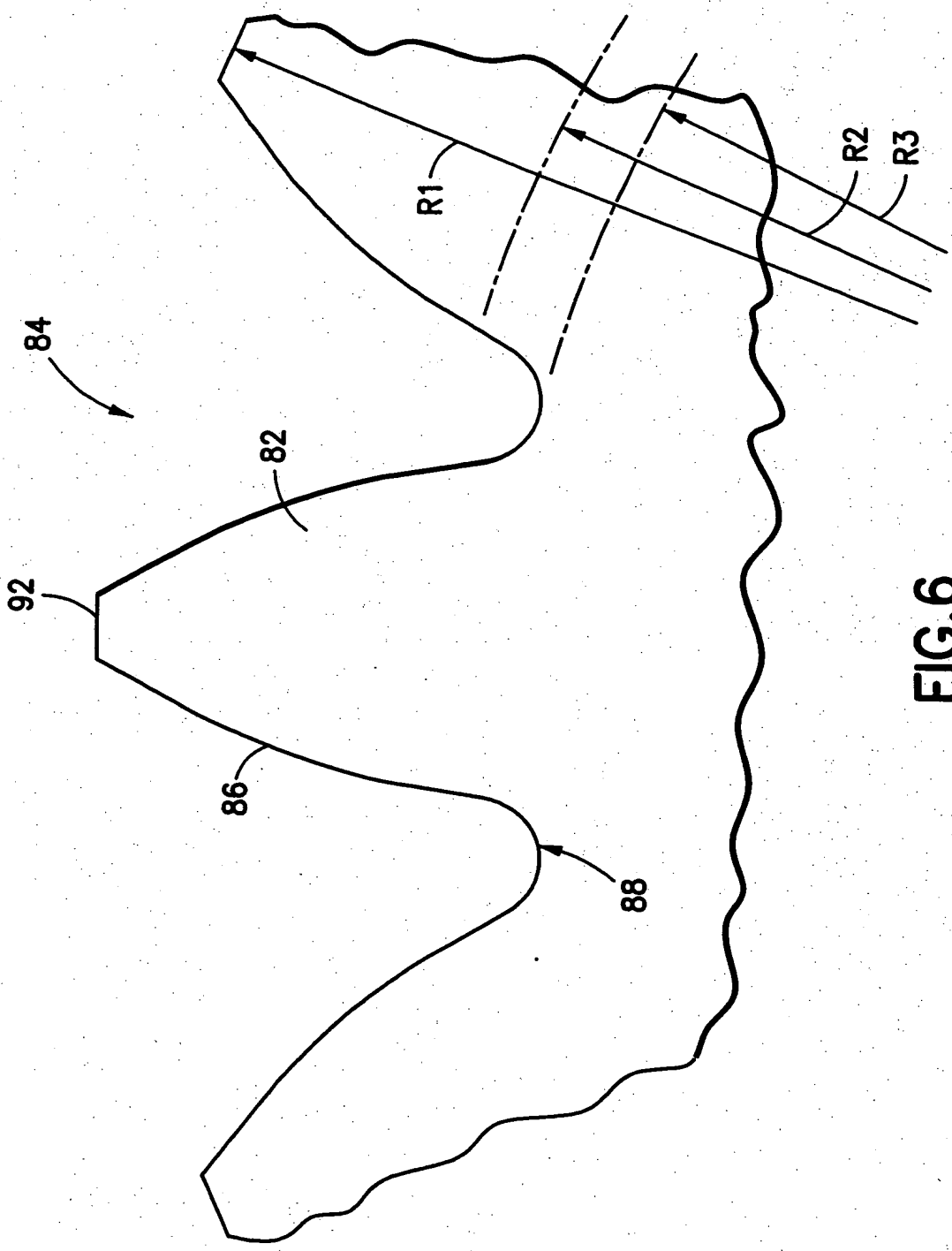
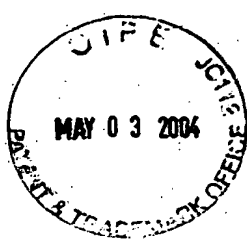


FIG.6



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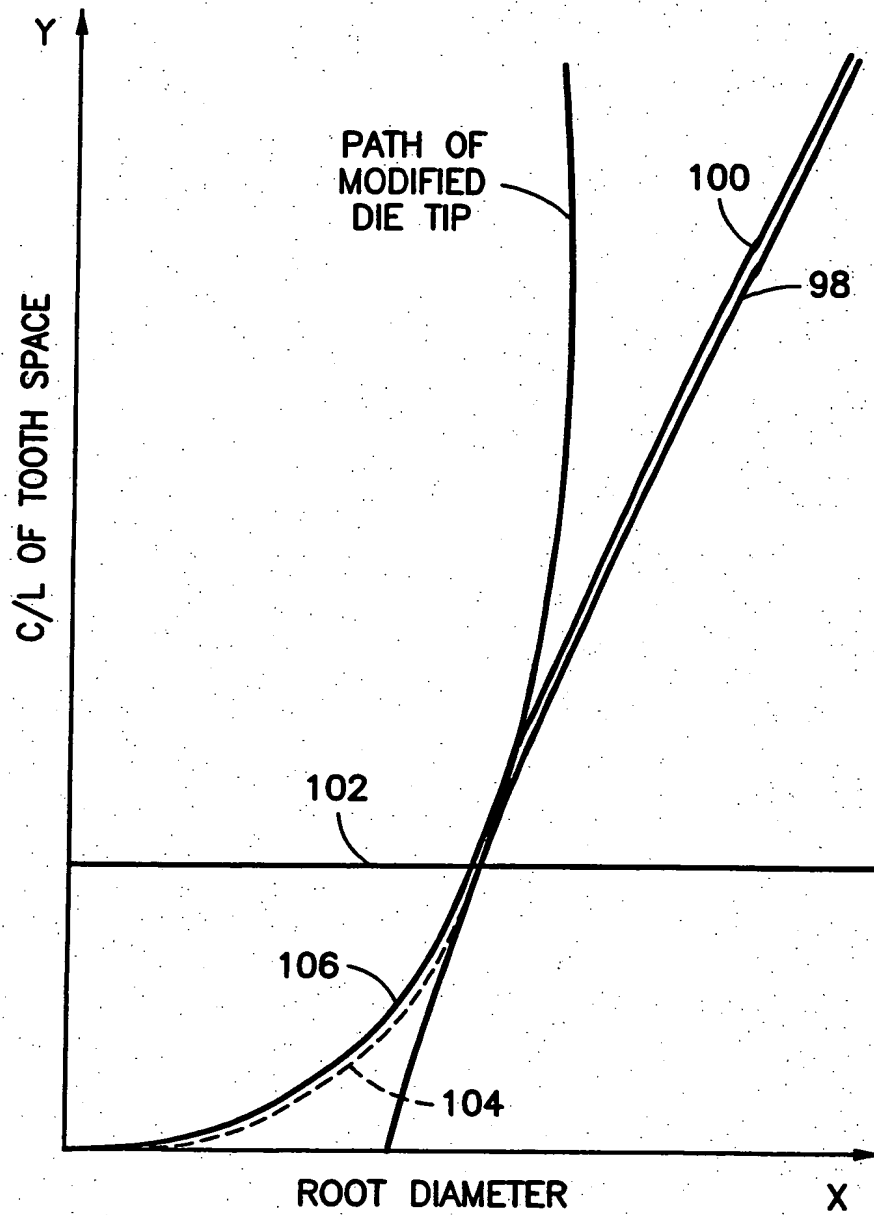
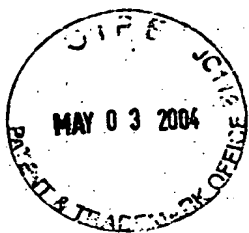


FIG.7



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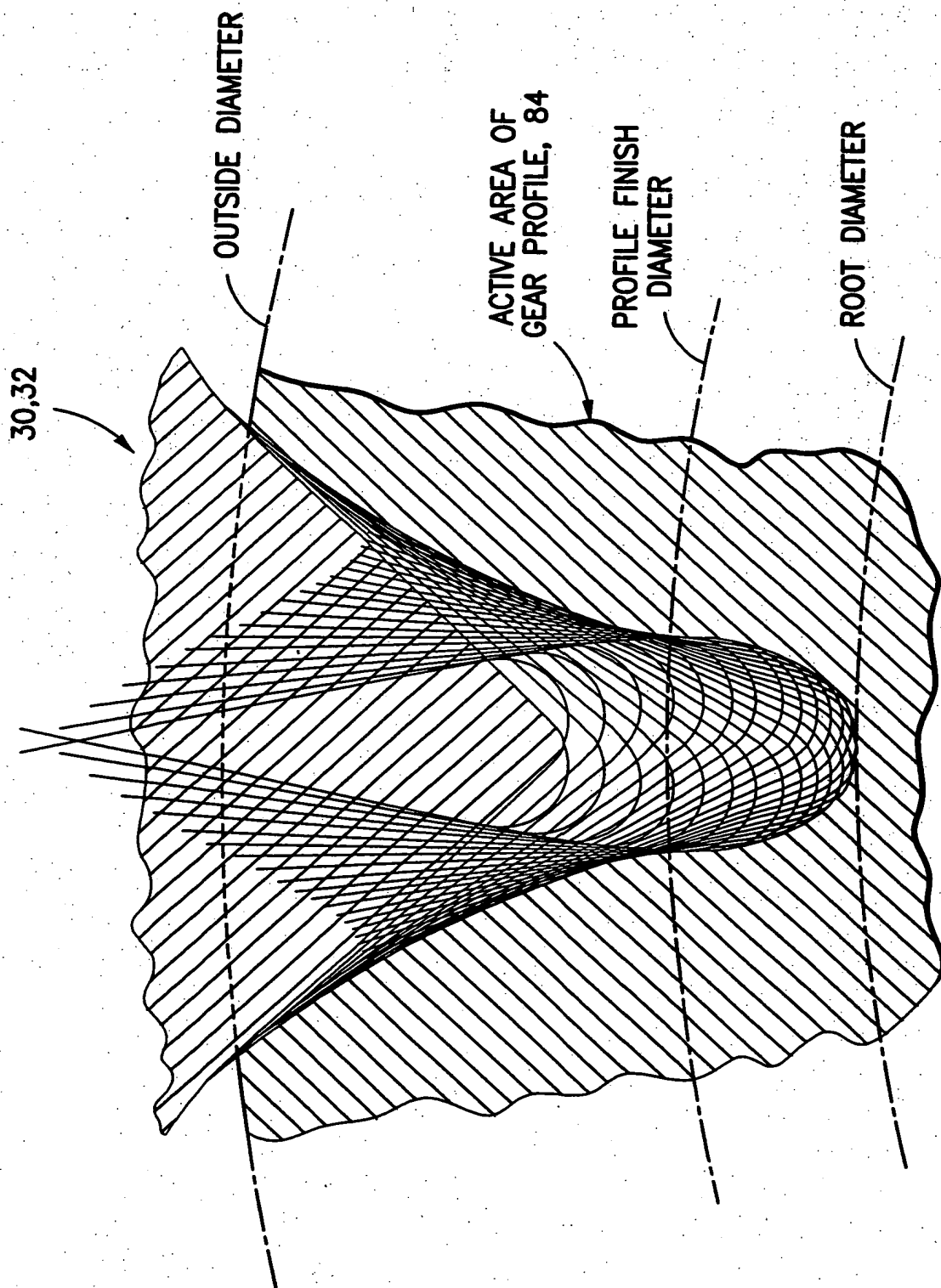
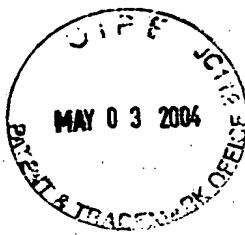


FIG. 8



S.N. 10/056,928
"FULL FORM ROLL FINISHING..."
Inventor(s): Sonti et al.
Docket No. 215P008395-US (I01)
Replacement Sheet - Page 7 of 8

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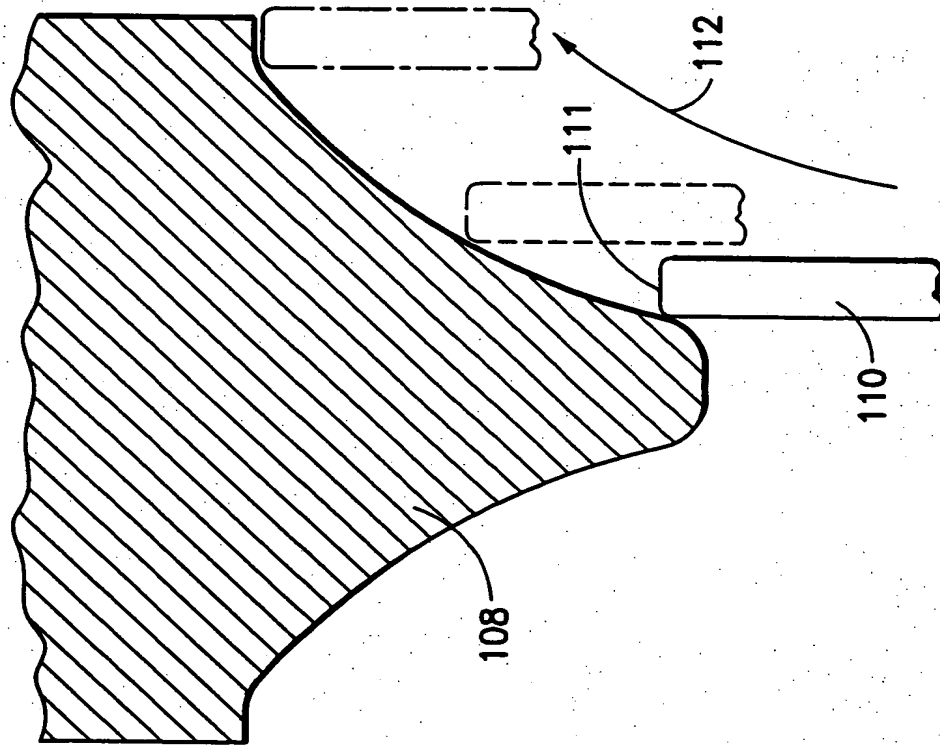


FIG.9



S.N. 10/056,928
"FULL FORM ROLL FINISHING..."
Inventor(s): Sonti et al.
Docket No. 2'15P008395-US (101)
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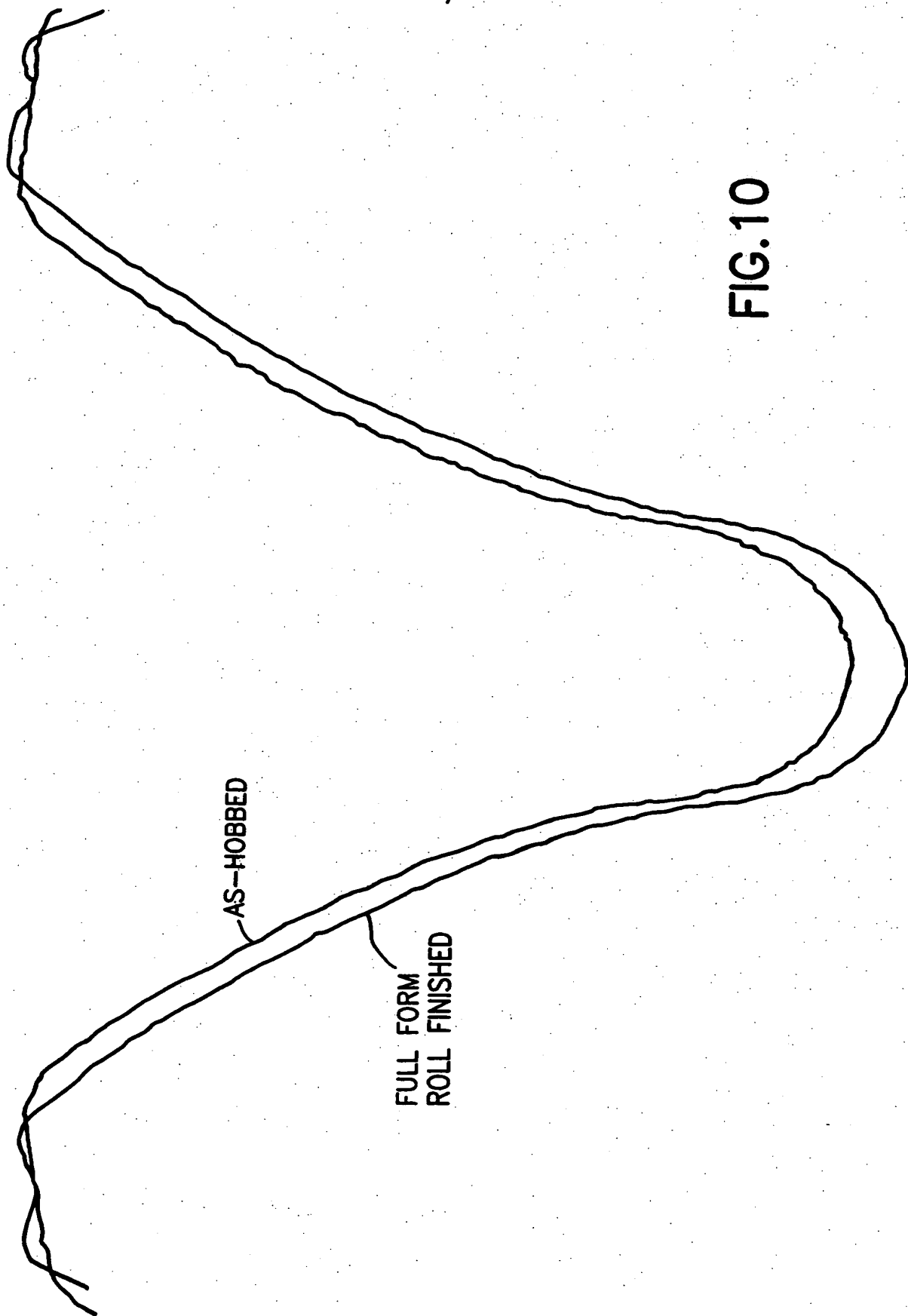


FIG.10